

TECHNICAL DATA SHEET HE 1908

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| COLOUR | PART A | clear |
| | PART B | clear, with a light green to yellow tint |
| MIX RATIO | PART A | 100 pbw |
| | PART B | 85 pbw |
| SOLIDS CONTENT | | 100% |
| VISCOSITY | TWO PART UNIT | 1800-2200 cps at 20°C |
| APPLICATION LIFE | TWO PART UNIT | 15 minutes at 20°C |
| CURE TIME | TACK FREE TIME | 3 hours at 20°C after application life |
| | HANDLING STRENGTH | 30 min.-2 hours at 20°C |
| | ACCELERATED | 2 hours @ 65°C after tack free |
| | ROOM TEMPERATURE | 2 days @ 20°C |
| COLOUR | | clear |
| SPECIFIC GRAVITY | | 1,13 gr/cm ³ |
| HARDNESS SHORE A | | 95 5 |
| TENSILE STRENGTH | | 2500-4000 N/cm ² |
| ELONGATION | | 300% |
| TENSILE LAP SHEAR | | 900 N/cm ² polycarbonate broke |
| PEEL STRENGTH (180□T) | | 100 N/cm ² |

NOTE: the values shown above are typical, and are not recommended for specification purposes, unless practical tolerances are established.