



READY TO USE grade: Supernova HT-GF

	For materials with a processing temperature range of
Supernova HT-GF	315°C - 350°C

Instructions for high temperature resins:

1. Empty the machine of the production resin; maintain all heats at the operating temperature.
2. Load the machine with a full system volume of Supernova HT-GF purging compound, feeding it directly into the throat. Fill the system until Supernova HT-GF extrudes from the nozzle; keep the throat opening filled with Supernova HT-GF. Keep the heats up – Supernova HT-GF is heat activated!
3. Soak the system for 10 to 20 minutes. Do not stop the screw. During the heat soak, keep the screw turning at minimum RPM. Keep the throat full of Supernova HT-GF.
4. Purge the system empty of the Supernova HT-GF material. If the machine was heavily contaminated, and you can see visible contamination or black specks as the last of the Supernova HT-GF material empties from the machine, another purge is needed. Maintain the same system temperatures. Repeat steps 2 through 4.
5. Reset temperature controllers if the new production material is processed at lower temperature. Allow the machine to line out at the new operating temperature.
6. Run the new production material through the system until all traces of Supernova HT-GF residues are removed. Then, begin normal production.

Engineering
Chemicals

ENGINEERING CHEMICALS B.V.
Van Andelstraat 7
P.O.Box 59, 4650 AB Steenberg, Holland
Tel: +31(0)167 566984 Fax +31(0)167 561118
E-mail: e-chem@e-chem.nl